SAFETY INSTRUCTIONS

The following general safety instructions must be followed in all of the device's operating phases. Not following these safety regulations, special warnings or operating instructions in the product handbooks is a violation of safety standards, manufacturer specifications and the intended use of the device. BMZ is not responsible for damages arising from non-observance of these guidelines.

General

Never use this product in a manner not specified by the manufacturer. The effectiveness of this product's safety equipment can be impaired if it is operated other than as described in the instructions.

Environmental conditions

According to safety approvals, the ATGB is permitted for the following operating conditions:

- Stationary equipment in buildings.
- Ambient temperature range: 0-50 °C.
- Maximum relative humidity: 90% (non-condensing).
- Operating altitude: up to 3,000 m.
- Pollution degree 2.

Safety and warning symbols



CAUTION! Live parts — danger of electric shock or energy.



Handbook symbol. The device or parts of the device are indicated with this symbol if the user must look up instructions in the handbook.



Live parts with dangerous voltage.



Ground connection, no protective earth (e.g., ground connection to a consumer load).





Terminal clamp to protective conductor.



Symbol for a switch or push buttons — "On" position.



Symbol for a switch or push buttons — "Off" position.

WARNING

WARNING indicates danger. This indicator draws attention to an operating sequence, a procedure, etc., for which non-compliance can lead to injury or death. Do not carry out a procedure marked **WARNING** until you have understood and fulfilled all conditions.

CAUTION

This "caution warning" indicates danger. The indicator draws attention to an operating sequence, a procedure, etc., for which non-compliance can lead to product damage or the loss of important data. If a procedure is marked with the indicator **CAUTION**, do not proceed until you have understood all specified conditions and fulfilled them.

Explosion hazard



Batteries can explode if handled improperly. Always follow the these safety precautions.



Clean the battery contact before use. Use a lint-free cotton swab dipped in 100% isopropyl alcohol to clean the battery contact.



Press the battery firmly into the adapter to guarantee a good contact.



Make sure that the parameters chosen for the chemistry, the voltage and the nominal capacity of the battery specimen correspond.



Observe the battery temperature. It should stay between 5 °C (41 °F) and 45 °C (113 °F). Stop use if the battery is too warm. The temperature data is not related to the ambient temperature, but to the temperature of the battery. During fast charging above this temperature range, the batteries can be damaged, or their life can be shortened. Warm the battery or let it cool if its temperature is outside the designated range.



- Never try to charge primary batteries, such as alkali, zinc-carbon or non-rechargeable lithium batteries.
- Never short-circuit the battery connectors between positive (+) and negative (-).
- Make sure that the battery's specified charging current and voltage values are **never** exceeded.
- Remove the adapter when not charging or discharging the battery from the ATGB.

Charging and discharging lithium-ion batteries

Lithium-ion batteries are safe when used according to instructions. This same safety cannot be guaranteed if individual cells with unknown characteristics are connected parallel or in series for building a battery pack. Not all lithium-ion cells are suitable for creating a battery pack from several cells. Only cells that fulfil the narrow voltage and capacity tolerances can be used for parallel and series connection. If battery packs are made of inappropriate cells, individual cells may be overloaded. This overloading leads to overheating of the cell, which can lead to burning and flames. Please ask the cells' manufacturer if the cells are appropriate for creating a pack of multiple cells.

In the past, individual lithium-ion cells were available only to authorized battery installers. Today imports are readily available and are even used by laypeople. While most makes of battery are equipped with an internal cell shut-off that permanently cuts the circuit under high pressure, many battery makes do not offer this protective device. Many makes also do not use a separator for disconnection during high temperatures. Often such internal safety features are left out due to cost considerations.

When charging and discharging lithium-ion cells or battery packs, adhere to the following guidelines. Otherwise fire, explosion and injury damage may occur.

Warning for charging lithium-ion cells and packs

- Never connect the cells parallel and/or in series if they are not constructed for it. If there is an error, the batteries can overload and thereby overheat, which can start a fire.
- A battery cell without a safety switch must never be charged or discharged. Each cell must be monitored separately. If there is an irregularity, the power must be shut off.
- During charging and discharging, provide the battery with a temperature sensor.
- Combine only cells that match each other and have the same charge status.
- Be especially careful with battery packs of an unknown make. Not all makes contain safety features that can protect the cells under load.
- During the test, place the battery specimen in a well-ventilated, fireproof container. Never leave the battery unsupervised during charging or discharging.

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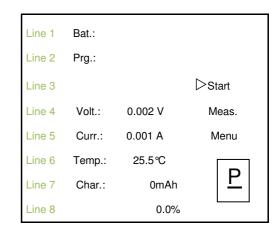
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Introduction

The ATGB is a battery testing device. For operation, the German and English languages are available. The ATGB is intended for use in laboratories, production and service. It offers the following functions: Charging, discharging, cycles, internal resistance measurement, pulse charging and reconditioning of batteries. Depending on the chemical type, the battery's permissible voltage range lies between 0.8 and 48 V and the charging and discharging current between 0 and 10 A (max. 200 W). During discharging, the peak current can be up to 50 A. The ATGB also offers a power supply unit for supplying batteries with their own recharge electronics. The remote sensors for voltage measurement allow voltage to be measured precisely. With a Pt1000 temperature sensor, the ATGB can monitor the battery's temperature. On the back of the ATGB, there are a USB port and a power switch. The ATGB is laid out for **lithium-ion**, **LiFePh**, **li-titanate**, **NiCd**, **NiMh** and **lead** battery technologies.

In the work menu on the display, the voltage, current, temperature, capacity and time stamp are shown. When turned on, the "ATGB" logo, the device type and the device and program version appear. The following parameters can be seen on the display:





Line 1 shows the name of the selected battery (Bat.), and Line 2 the name of the program (Prg.) to be executed. With Start, the set program can be launched, and with Meas. the measurement values can be displayed. Menu allows access to the program functions, to the battery functions, and to the ATGB settings.



- ► Line 4 displays the battery's current voltage (Volt.). In Lines 5 to 8, the current and the present temperature (Temp.), as well as the battery's charge (Char.) in mAh and in percent of nominal capacity can be seen.
- The keys can be used to set, monitor or change the batteries and functions.

While the ATGB is operating, the symbols are shown to the right underneath the window. An example is the idle state symbol $\boxed{\underline{P}}$.

1 Settings

1.1. Cursor

The cursor (\triangleright) can be moved with the arrow keys in the display to the possible setting points. There are numerical values that can be set, and options that can be selected. The empty triangle (\triangleright) is the cursor symbol. During a menu change, the cursor remains at the most recently selected item.

1.2. Setting numerical values

A setting's numerical value is selected by placing the cursor (▷) on it and using the OK key to confirm it. Once it has been selected, the cursor blinks with a frequency of 1 Hz. The numerical value is set with the ▲ and ▼ keys. The OK key confirms the set value, and then the cursor stops blinking. Use the ◀ key to reject the change in value and restore the original value.

1.3. Selecting a function

Select an option by placing the cursor (\triangleright) on it. Pressing the \bigcirc key confirms the option selection. The selection is shown by a solid triangle (\triangleright). If the cursor (\triangleright) and the option indicator (\triangleright) are on the same function, the display switches between the option indicator and the cursor at a speed of 1 Hz.

1.4. Importing settings

Settings and numerical values are basically imported with the key. If the setting has not been not imported within 20 sec. after the last change with the key, it will be rejected and the old value used again.

Another function is automatic import of numerical values if they have not been changed in more than 20 sec. Automatic import is selected in the display settings menu (see 4.4.1).

1.5. Changing menus

Change menus by moving the cursor (\triangleright) to the menu item. If the menu simultaneously offers an



option, the menu is changed only with the \rightarrow key. If it is a plain menu item, it can also be selected with the \overline{OK} key. With the \leftarrow key, you can exit a menu again. With the key combination $\uparrow + \downarrow$, you can jump from the work menu to a menu's last altered setting.

1.6. Returning to a menu

When there are no more changes to be made, after a maximum of 60 sec. all menus jump back to the work menu. With the key combination $+ \mathbb{L}$, you can jump back to the menu position that you have just jumped out of.

1.7. Locking

To prevent unwanted changes to the settings, there is a lock that can be activated and deactivated with the key combination $\P + \P + \overline{OK}$. However, the lock must then be turned on in the display settings menu (see 4.4.1).

2 Turning on



After the ATGB has been turned on, the upper activation menu appears for 2 sec. before changing automatically to the work menu (see 3).

Line 1-5: "ATGB" logo
Line 6: Empty line

Line 7: Device model

Line 8: Device and program version

3 Work menu

Line 1	Bat.: BAT. 1 12V
Line 2	Prg.: LIFE CYCLE
Line 3	⊳Start ⇒
Line 4	Vol.: 88.888V Meas.
Line 5	Curr.:88.888B Menu
Line 6	Temp.: 888.8°C
	Char: 888888mAh field
Line 8	888.8% lield

Line 1:	Name of selected battery (max. 15 characters). If a battery name is chosen, one goes directly to the battery selection menu (see 4.1.1.), and another battery can be selected.
Line 2:	Name of selected program (max. 15 characters). If the program name is chosen, one goes directly to the program selection menu (see 4.2.1.), and another program can also be selected.
Line 4:	The left half shows the battery's present terminal voltage.
Line 5:	The left half shows the present charging current (2-wire system only) and the discharging current. On 3- and 4-wire systems, the supply current of the battery's recharge electronics is shown.
Line 6:	The left half shows the battery's temperature measured with a Pt1000 sensor.
Line 7:	The left half shows the charge directed to or discharged from the battery.
Line 8:	The left half shows the charge directed to or discharged from the battery as a percentage of nominal capacity.
Lines 35:	The right half shows three options. The "Start" option launches the selected program. While the program is running, the option changes from "Start" to "Quit", which allows the currently running program to be exited. If there is a malfunction, this option changes to "Quit" in order exit the malfunction. The menu item "Meas." leads to the operational data set of the last program run, collected by measurement value storage (see 4.3.1.). The menu item "Menu" leads to the selection menu (see 4). If the lock is active, instead of the text "Menu", the text "####" appears.
Lines 68:	The right half shows the symbol field for the operational status:

P Idle state	Condition battery capacity or charging status Function: BBL01, BBV01, BKA01, BKA02,	
Program message has arrived (Function: MEL01	「	
Malfunction (warning/error)	Condition recharge voltage Function: BNL01	
Charge wind duration Function: LAD0 LAD02	th Repeat Condition: WID01	
Compensation charge winduration Function: EHL01	th Pause with duration Function: PAU01	
Discharge wind duration Function: ENLO ENLO2, SPE01	End of program Function: END01	
Reconditioning charge winduration Function: RKE01	th	

If there is a warning, the symbol field can be selected. Then the error menu appears with the description of the error.

3.1. Error menu

Line 1	ERROR MENU
Line 2	Battery is too
Line 3	warm
Line 4	
Line 5	
Line 6	
Line 7	
Line 8	

If an error occurs, the error menu will display immediately. If the error menu is exited by pressing a



key, the cursor will be in front of the "Quit" option.

Line 1: Name of menu.

Line 2...8: Description of error.

3.2. Program message issuance

Line 1	PRG. MESSAGE PREVIEW
Line 2	No. : 1
Line 3	CAPACITY IS OK
Line 4	
Line 5	
Line 6	
Line 7	
Line 8	

A program message appears when a program message is created in the running program. By pressing a key, the program message can be exited again. The display jumps back to the menu that was up before the message was issued.

Line 1: Name of menu.

Line 2: Number of program message

Lines 3...8: Program message lines 1...6

4 Selection menu

```
Line 1
       S ELECTI ON
                      MENU
Line 2
       Battery
Line 3
         Program
Line 4
         Measured
                      datas
Line 5
         Device settlngs
Line 6
         Informatio n
Line 7
Line 8
```

Line 1:	Name of menu.
Line 2:	Menu item Battery menu (see 4.1.)
Line 3:	Menu item Program menu (see 4.2.)
Line 4:	Menu item Measured data menu (see 4.3.)
Line 5:	Menu item Device settings menu (see 4.4.)
Line 6:	Menu item Information menu (see 4.5.)

4.1. Battery menu

Line 1	BATTERY MENU
Line 2	⊳Sel ect / edit
Line 3	Creat e
Line 4	Del et e
Line 5	
Line 6	
Line 7	
Line 8	

The \leftarrow takes you back to the **Selection menu** (see 4).

Line 1: Name of menu.

Line 2: Menu item Select and Edit (see 4.1.1.) a battery data set

Line 3: Menu item Create (see 4.1.2.) for creating a new battery data set

Line 4: Menu item Delete (see 4.1.3.) for deleting a battery data set

4.1.1. Battery selection menu

```
Line 1
Line 2
Line 3
Line 4
Line 5
Line 6
Line 6
Line 7
Line 8

BATTERY SELECTION

BATTERY 1
2 BATTERY 2
3 BATTERY 3
4 BATTERY 4
5
next... 2
```

The \leftarrow key takes you back to the **battery menu**.



Line 1: Name of menu.

Line 2: Empty line.

Line 3...7: Option items for the various battery data sets (1...95), which are numerically sorted in series (left of the name). A battery data set can only be selected using the OK key if its parameters are complete; otherwise an error message will show up in the error menu (see 3.1.). The → key changes the settings menu (see 4.1.1.1.), so that the saved data on this battery can be viewed and edited.

Line 8: To the next page.

4.1.1.1. Battery settings menu:

When creating a new battery, a set sequence must be followed, because the entry fields for the charging and discharging parameters depend on the chemistry type, the nominal capacity and the connection, and are monitored accordingly. When creating a battery data set, the following sequence is reasonable:

- Create the battery name. The battery name is the primary creation characteristic. Without it, no further settings can be made.
- Determine the battery's chemistry type. The chemistry type is the secondary creation characteristic; without this characteristic, the other settings cannot be made. Once the chemistry type has been created, the factory default settings are entered for the specific values and the connection.
- Create the battery's specific values. The battery's capacity and the number of cells connected in series are the tertiary creation characteristics. Once the specific values have been created, the factory default settings for the discharge parameters are entered.
- The battery's connection. Contains the connection information that the ATGB needs to connect
 the battery properly during charging and discharging. The connection is the quaternary
 creation characteristic. Furthermore, the possible charging end criteria are drawn from the
 connection. Once the connection has been created, the factory default settings are entered for
 the charging parameters.

Then the following settings can be made in any sequence:

The battery **type** is a plain information field independent of all other battery settings.



The battery's **charging parameters**, which depend on the battery's chemistry type, the capacity and connection, are then filled with standard values.

The battery's **discharging parameters**, which depend on the battery's chemistry type and capacity, are then filled with standard values.

If a battery's chemistry type is changed, the settings for the connection and the charging and discharging parameters are reset. If a battery's connection is changed, the charging parameters are also reset.

When a program is launched, the battery data set is checked for completeness. If it is incomplete, the ATGB goes into malfunction status and issues a corresponding error message.

A battery data set can be selected only if all parameters are defined!

```
Line 1
        BATTERY SETTINGS
Line 2
        ⊳Na me :
Line 3
         Type:
Line 4
         Chemistry Li Ionen
Line 5
         Specific values
Line 6
         Connection
Line 7
         Charging parameters
Line 8
         Discharge parameters
```

The \leftarrow takes you back to the **battery selection menu** (see 4.1.1).

- Line 1: Name of menu.
- Line 2: Menu item Battery name (see 4.1.1.1.2.).
- Line 3: Menu item Battery type (see 4.1.1.1.3.).
- **Line 4:** Menu item Chemistry type (see 4.1.1.1.4.).
- **Line 5:** Menu item Specific values (see 4.1.1.1.5). If the battery's chemistry type has not been defined, no menu change occurs, but an error message in the error menu (see 3.1.).
- Line 6: Menu item Connection (see 4.1.1.1.6).
- **Line 7:** Menu item Charging parameters (see 4.1.1.1.7). If the battery's chemistry type, connection or capacity has not been defined, no menu change occurs, but an error message in the error menu (see 3.1.).
- **Line 8:** Menu item Discharge parameters (see 4.1.1.1.8). If the battery's chemistry type or capacity has not been defined, no menu change occurs, but an error message in the error menu (see 3.1.).

4.1.1.1. Battery name creation menu

```
Line 1
      CREATE BATTERYNAME
Line 2
      No.:
              888
Line 3
      Name: ▷
                 ABCDEFG
Line 4
Line 5
      1234567890()
                          Es cape
      ABCDEF GHI JKL
                          Enter
Line 6
      MNOPQRSTUVWX
                          Bk ddl
Line 7
Line 8
      YZ.,:;+-/ _ < ▷
                          De l et e
```

The \leftarrow key takes you back to the **battery name creation selection menu** (see 4.1.1). If the name created is not confirmed with "Enter", the program goes directly to the battery settings menu (see 4.1.1.1.) in order to set the battery parameters.

Line 1: Name of menu.

Line 2: Serial number of battery data set.

Line 3: Name of battery (max. 15 characters); at least one character must be entered.

The rest of the battery's parameters are set in the battery selection menu (see

4.1.1.).

Lines 4...7: Selection menu for name entry (capital letters only).

4.1.1.1.2. Battery name menu

```
BATTERY
Line 1
                   NAME
Line 2
        Name:
                   BATTERY 1
Line 3
Line 4
Line 5
        1234567 890()
                            Escape
Line 6
        ABCDEFG HIJKL
                            Enter
Line 7
        MNOPQRS TUVWX
                            Bkddl
Line 8
        YZ.,:;+ -/ _ < ▷
                            Delete
```

The ← takes you back to the battery settings menu (see 4.1.1.1).		
Line 1:	Name of menu.	
Line 2: Name of battery (max. 15 characters), which can be changed.		



Line 58:	Selection keys for name entry (capital letters only).

4.1.1.1.3. Battery type menu

Line 1	BATTE	RY TYPE	
Line 2 Line 3	Name:	10S4P US1	18650V1
Line 4			
Line 5		67 890()	Escape
Line 6	ABCDE	FG HIJKL	Enter
Line 7	MNOPQI	RS TUVWX	Bk ddl
Line 8	Y Z. , : ;	+ -/ _ <>	Delete

The \leftarrow key takes you back to the **battery settings menu** (see 4.1.1.1).

Line 1: Name of menu.

Line 2: Name of battery (max. 15 characters), which can be changed.

Line 5...8: Selection keys for name entry (capital letters only).

4.1.1.4. Battery chemistry type menu

```
Line 1
        BAT. CHEMISTRY TYPE
Line 2
        ▶Li
              Lonen
Line 3
              FePh
          Li
Line 4
          Li
              Titanate
Line 5
          Ni
              Cd
Line 6
          Ni
              MH
Line 7
          Pb (lead)
Line 8
```

The \leftarrow key takes you back to the **battery settings menu** (see 4.1.1.1).

Line 1: Name of menu.

Lines 2...7: Options for the battery's various chemistry types. If the chemistry type is changed, the parameters for the specific values, charging, discharging and the connection are reset. For each chemistry type, the typical input limits for the charging and discharging parameters are stored.

Line 8: To the next submenu if more than six chemistry types have been registered.

4.1.1.5. Battery specific values menu

```
Line 1
        BAT. SPECIFIC VALUES
Line 2
        Cells in row:
Line 3
        Nom. vol.: max.:88.88 V
Line 4
                     mi n.: 88.88 V
                       88888 mA h
Line 5
        Capacity:
Line 6
                          8888 \,\mathrm{m}\Omega
        Int.res.Ri:
Line 7
        General meas.
Line 8
                            888.8s
        intervall:
```

The ← key takes you back to the battery settings menu (see 4.1.1.1). For undefined specific values, all numbers are displayed as "_". Line 1: Name of menu. Line 2: Number of series-connected cells in the battery. Lines 3 and 4: The ATGB calculates the battery's nominal voltage according to the number of cells entered and the chemistry type selected and is given as a range. Line 5: Setting the battery's nominal capacity as a numerical value. Line 6: Setting the Ri internal resistance of the battery as a numerical value. If the internal resistance is not to be used, "----" is shown. Lines 7 and 8: Setting the general sampling time as a numerical value for the battery measurement values that are determined outside of charging and discharging.

4.1.1.1.6. Battery connection menu

```
Line 1
        BATTERY CONNECTION
Line 2
        Charg.
                    2 - wi r e
Line 3
        connec.: 3-wire pos.
Line 4
                    3-wire neg.
Line 5
                  ▶4 - wi r e
Line 6
        Charging supply
                         88.8V
Line 7
        Nom. volt.:
Line 8
        max. curr.:
                         88.8A
```

The \leftarrow key takes you back to the battery settings menu.		
Line 1:	Name of menu.	
Lines 25:	Options for the battery's connection type. For definition of the battery's connection type, see 7 (page 62-63).	
Lines 7 and 8:	Setting the nominal voltage and the max. current for supplying the battery's charging circuit with 3- and 4-wire connections.	

4.1.1.7. Battery charging parameter menu

The menu is structured in various ways, depending on the chemistry type selected. The \leftarrow key takes you back to the battery settings menu (see 4.1.1.1).

2-wire connection:

Lithium and lead battery nickel battery

Line 2 Line 3	CHARGING PARAMETER max. chr. vol.: > 8.88V Recharge vol.: 8.88V Voltage per cell
Line 5	Char. curr: 88.88A
Line 7	End of char.: 88.88A Temp.band.: 88-88°C Meas.interv.: 888.8s

Nickel-battery

Line 2	CHARGING PARAMETER Char. curr.:
	d Te mp . / dt : 8.8°C/ mi n - ΔU/ cell: 88 mV
Line 7	Temp Band: 88 - 88°C Meas. interv.: 888.8s

Line 1:	Name of menu.	Line 1:	Name of menu.
Line 2:	Setting the max. charging voltage per battery cell. The setting range is limited by the chemistry type.	Line 2:	Setting the charging current.
Line 3:	Setting the recharge current per battery cell. The setting range is limited by the chemistry type.	Line 3:	Setting the compensation charge current.

Line 4:	Voltage per cell	Line 4:	Empty line
Line 5:	Setting the charging current as a numerical value.	Line 5:	Setting the end-of-charge criteria Temperature rise "dTemp./dt"
Line 6:	Setting the current for the end of the charging process. The setting range (0.010.2 C) depends on the battery capacity.	Line 6:	Setting the end-of-charge criterion Voltage decrease "-ΔU"
Line 7:	Setting the battery's permissible temperature band during charging. The setting range is limited by the chemistry type.	Line 7:	Setting the battery's permissible temperature band during charging. The setting range is limited by the chemistry type. The upper limit of the temperature band is also an end-of-charge criterion.
Line 8:	Setting the sampling time as a numerical value for the battery measurement values during charging.	Line 8:	Setting the sampling time as a numerical value for the battery measurement values during charging.

3- and 4-wire connection:

Line 2 Line 3	CHARGING PARAMETER End of charge Supply curr: 88.88A Delay: 0s
Line 6	
Line 7	Temp.band: 88-88°C
Line 8	Meas.interv.: 888.8s

The ← ke	ey takes you back to the battery settings menu .
Line 1:	Name of menu.



Line 2:	Setting the battery recharge electronics' supply current at which charging should stop (as a numerical value).
Line 7:	Setting the battery's permissible temperature band during charging. The setting range is limited (by the chemistry type).
Line 8:	Setting the sampling time as a numerical value for the measurement values during charging.

4.1.1.1.8. Battery discharging parameter menu

Liion and lead - Battery

Nickel-Battery

The menu is structured in various ways, depending on the chemistry type selected. The \leftarrow key takes you back to the battery settings menu (see 4.1.1.1).

Line 1:	Name of menu.
Line 2:	Setting the continuous discharge current (as a numerical value).
Line 3:	Setting the end-of-discharge voltage per cell. The setting range is limited by the chemistry type.
Line 4:	Setting the capacity to be reached during discharge.
Line 5:	Setting the battery's permissible temperature band during discharging. The setting range is limited by the chemistry type.
Line 6:	Setting the sampling time as a numerical value for the battery measurement values during discharge.
Line 7:	Menu item Discharge peak current and Ri measurement (see 4.1.1.1.9.a).
Line 8:	Only for nickel batteries, menu item Reconditioning (see 4.1.1.1.9.b).

4.1.1.1.9.a. Menu Battery discharge peak current and Ri measurement

```
Line 1
        DI SCHARGE PEAK CURR.
Line 2
        Curr.peak:
                        ⊳88.88A
Line 3
                           8888ms
        Peaktime:
Line 4
Line 5
        RI MEASURI NG
                          88.88 A
88.88 A
Line 6
        Test curr 1:
Line 7
        Test curr 2:
Line 8
```

The ← k	The \leftarrow key takes you back to the battery discharging parameter menu (see 4.1.1.1.8).		
Line 1:	Name of the Discharge peak current submenu		
Line 2:	Setting the discharge current peak as a numerical value.		
Line 3:	Setting the time for the discharge current peak as a numerical value. The settable		
	time range is limited by the battery's nominal voltage.		
Line 5:	Name of the Ri measuring submenu.		
Line 6:	Setting Ri test current 1 as a numerical value.		
Line 7:	Setting Ri test current 2 as a numerical value.		
To deter	To determine the battery's internal resistance, the battery voltage is measured, which is set		
after 3 sec. if the battery is discharged with Ri test current 1 (I1) and 2 (I2):			
Ri = (U1-U2)/(I2-I1)			

4.1.1.1.9.b. Battery discharge reconditioning menu

```
Line 1 RECONDITIONING
Line 2 Disch. curr.: >88.88A
Line 3 End vol./cell: 8.88V
Line 4
Line 5
Line 6
Line 7
Line 8
```

The \leftarrow key takes you back to the **battery discharging parameter menu** (see 4.1.1.1.8).

Line 1:	Name of menu.
Line 2:	Setting the discharge reconditioning current as a numerical value.
Line 3:	Setting the discharge reconditioning end voltage per cell. The setting range is limited by the chemistry type.

The reconditioning discharge function is only available with **nickel batteries**. During the reconditioning discharge the battery is discharged with the reconditioning current set in the discharge parameters until the set reconditioning end voltage.

At the end of the operation, the actuation unit is shut off.

4.1.2. Battery creation selection menu

Line 1	CREATE BATTERY	
Line 2		
Line 3	1 BATTERY 1	
Line 4	2 BATTERY 2	
Line 5	3 BATTERY 3	
Line 6	4 BATTERY 4	
Line 7	⇒ 5 BATTERY 5	
Line 8	Next	2

Line 1	CREATE BATTERY	
Line 2	⊳Back	1
Line 3	6 BATTERY 6	
Line 4	7	
Line 5	8	
Line 6	9	
Line 7	10	
Line 8	Next	3

The \leftarrow key takes you back to the **battery menu** (see 4.1.).

Line 1: Name of menu.

Line 3...7: Option items for the free battery data sets (1...95), which are numerically sorted series (left of the name). The \overline{OK} or \rightarrow keys select a battery data set, and change one in the battery name creation menu (see 4.1.1.1.), in which the name of the new battery is entered.

Line 8: To the next page.

4.1.3. Battery delete menu

Menu 1. Page

DELE TE BATTERY Line 1 Line 2 Line 3 1 BATTERY 1 Line 4 2⊳ BATTERY 2 Line 5 3 BATTERY 3 Line 6 BATTERY 4 4 Line 7 BATTERY 5 5 Line 8 Nex t... 2

Menu 2. ... 20. Page

1	DELETE BATTERY	
2	⊳Back	1
3	6 BATTERY 6	
4	7	
5	8	
6	9	
7	10	
8	Next	3
	2 3 4 5 6 7	2

The \leftarrow takes you back to the **battery selection menu** (see 4.1).

Line 1: Name of menu.

Line 2: To previous page.

Line 3...7: Options for deleting the available battery data sets. After selection of a battery data set with the \overline{OK} key, the \rightarrow key must be changed to the right and the \overline{OK} key pressed again. The deletion can be cancelled with the \leftarrow key. The serial numbering of the data set will not be changed.

Line 8: To the next page.

4.2. Program menu

```
Line 1 PROGRAM MENU
Line 2 Choose / edit
Line 3 Create
Line 4 Delete
Line 5
Line 6 Program messages
Line 7 Create / Edit
Line 8 Delete
```

The \leftarrow key takes you back to the **selection menu** (see 4).

Line 1: Name of menu.

Line 2: Menu item Select and edit (see 4.2.1.) a program.



Line 3: Menu item Create (see 4.2.2.) a program.

Line 4: Menu item Delete (see 4.2.3.) a program.

Line 7: Menu item Create and edit (see 4.2.4.) a program message.

Line 8: Menu item Delete (see 4.2.5.) a program message.

4.2.1. Program selection menu

Lina	DDOODAM OF FOTION	_
	PROGRAM SELECTION	
Line 2		
Line 3	▶ 1 CHARGE	
Line 4	2 DISCHARGE	
Line 5	3 CAPACI TYTEST	
Line 6	4 DC RESISTANCE	
Line 7	5 CYCLE 50	
Line 8	Next	2

The ← key t	akes you back to the program menu (see 4.2).
Line 1:	Name of menu.
Line 37:	Options for various programs that can be edited. The \rightarrow key takes you into the program structure menu (see 4.2.1.1.), where the program structure and each individual program step can be altered.
Line 8:	To the next submenu if more than six programs have been registered.

4.2.1.1. Program structure menu

	PROGRAM STRUCTURE
Line 2	⊳Prg.:CAPACITYTEST
Line 3	1 Charge LAD01
Line 4	2 Pause PAU01
Line 5	3 Discharge ENL01
Line 6	4 Pause PAU01
Line 7	5 Con.cap.BKA01
Line 8	Next 2

```
PROGRAM STRUCTURE
Line 1
        ⊳Back...
Line 2
Line 3
               Message MEL01
Line 4
           7
               Message MEL01
Line 5
           8
               Charge LAD01
Line 6
           9
               End
                     END01
Line 7
          10
Line 8
                                3
         Next...
```



The \leftarrow key takes you back to the **program selection menu** (see 4.2.1).

Line 1: Name of menu.

Line 2: Name of program. The \rightarrow key takes you into the program menu (see

4.2.1.1.), where the program name can be altered.

Line 3...7: Menu items for various program steps that can be edited. The \rightarrow key takes you

into the program step menu (see 4.2.1.1.2.), where each program step can be

specified and altered.

Line 8: To the next submenu if more than five steps are used.

When creating a program, a program name must always be entered first. Then each program step is entered. The program step parameters are monitored by their input limits.

4.2.1.1.1.Program name menu

Line 1	P ROGRA M	NAME			
Line 2	Name: ⊳	ABCDEF	G		
Line 3			<u> </u>		
Line 4					
Line 5	1 2 3 4 5 6 7	890()	Esc	ар	е
Line 6	A BCD EF G		Ent		
Line 7	MNOPQRS	TUVWX	Bk d	ldl	
Line 8	Y7 · · +	- / <1>	Del	et	e

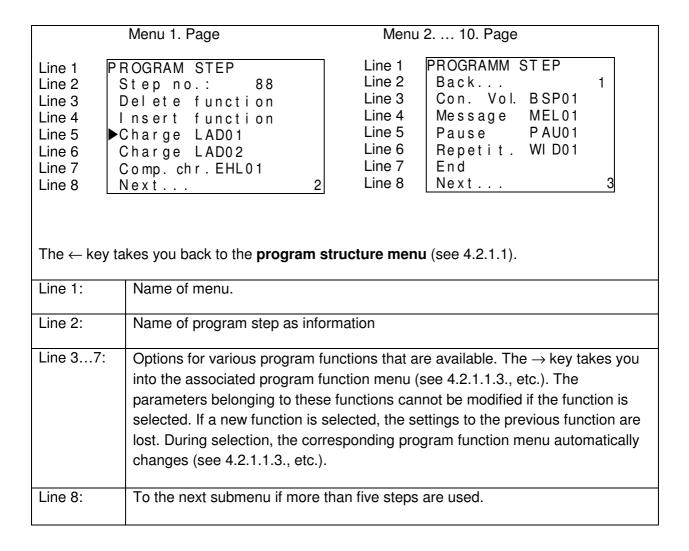
The \leftarrow key takes you back to the **program structure menu** (see 4.2.1.1).

Line 1: Name of menu.

Line 2: Name of program (max. 15 characters), which can be changed.

Lines 5...8: Selection keys for name input.

4.2.1.1.2. Program step menu



4.2.1.1.3. Program functions

Each program function has its own assigned menu, in which the program function's parameters can be set.

4.2.1.1.3. LAD01 function menu

Battery charging function with three selectable end-of-charge functions (charging time, capacity increase and battery data). Only with a 2-wire battery connection are the three end-of-charge criteria completely functional, because here the ATGB measures the charging current. For batteries with their



own charging circuit, the capacity increase end-of-charge criterion isn't functional, and if it is nonetheless selected, it will be cancelled and an error message shown.

The end-of-charge battery data criterion has the highest priority. That means that even if both of the other criteria have been selected, charging will stop as soon as the criteria corresponding to the battery data is fulfilled. With the end-of-charge charging time criterion, charging will end if the selected charging time in minutes has expired.

With the end-of-charge capacity increase criterion, charging will stop as soon as the battery's capacity has changed by the selected capacity increase as a percentage.

With this function, the following function data sets are recorded:

- **Measured value 1:** The capacity increase at the end of charging with timestamp.

```
Line 1
Line 2
Line 2
Line 3
Line 4
Line 5
Line 6
Line 7
Line 8

PROGRAM FUNCTION
Name: Charge LAD01
Name: of cap.: 8888min
Inc. of cap.: 8888%
Battery data
```

The ← key ta	The \leftarrow key takes you back to the program step menu (see 4.2.1.1.2).		
Line 1:	Name of menu.		
Line 2:	Name (max. 15 characters) of function as information.		
Lines 35:	Options for the various end-of-charge criteria and their settings as a numerical values.		

4.2.1.1.3. LAD02 function menu

```
Zeile 1
       PROGRAM FUNCTION
Zeile 2
       Name: Charge LAD02
Zeile 3
                        8888mi n
       ►Charg.time:
Zeile 4
        Inc. of cap.: 888%
Zeile 5
        Battery data
Zeile 6
Zeile 7
         Charge current in
        C-value: 8.88C
Zeile 8
```



Line 1: Name of menu.

Line 2: Name (max. 15 characters) of function as information.

Lines 3...5: Options for the various end-of-charge criteria and their settings as a numerical

values.

Line 7: Setting value for the charging current as C-value.

4.2.1.1.3. EHL01 function menu

Function for the compensation charge with nickel batteries. With other chemistry types or other types of battery connection, such as the 3-wire connection, the program sequence is cancelled with an error message. During the compensation charge the battery is charged with the compensation charge current set in the charging parameters.

With parameter 1, the duration of the compensation charge can be set; with the zero value the compensation charge never stops. The battery's temperature is monitored, and if there is an error, the function is cancelled.

```
Line 1 PROGRAM FU NCTI ON
Line 2 Name: Comp. chr. EHL01
Line 3 Compensation
Line 4 charge time: Dall h
Line 5
Line 6
Line 7
Line 8
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name (max. 15 characters) of function as information.

Lines 3 and 4: Setting the duration of the compensation charge as a numerical value. At the

zero value "----", the compensation charge doesn't stop during the period.

4.2.1.1.3. ENL01 function menu

Function for discharging the battery with three selectable end-of-discharge functions (discharge time, loss of capacity and battery data). The end-of-discharge battery data criterion has the highest priority. That means that even if both of the other criteria have been selected, discharging will end as soon as the criteria corresponding to the battery data is fulfilled.

With the end-of-discharge charging time criterion, discharging will end if the selected discharge time in minutes has expired.

With the end-of-discharge capacity increase criterion, discharging will stop as soon as the battery's capacity has changed by the selected loss of capacity as a percentage.

The level and duration of the peak discharge current are specified in the discharge parameters. The peak discharge current flows after a 2-second starting time. During the start time, the normal discharge current flows. During the peak current, the discharge parameters are not queried. After the peak current, there is a 1-second recovery time, so that the battery voltage can return to normal values without the discharge parameters reacting. With this function, the following function data sets are recorded:

Measured value 1: Capacity removed with timestamp at the end of discharge in mAh.

Measured value 2: Battery voltage with timestamp 3 ms after start of peak current in mV. **Measured value 3:** Battery current with timestamp 3 ms after start of peak current in mA.

```
PROGRAM FUNCTION
Zeile 1
        Name: Discharge ENL01
Zeile 2
Zeile 3
                         8888mi n
        ▶Disch. time:
Zeile 4
                          888%
         Loss of cap.:
Zeile 5
         Battery data
Zeile 6
Zeile 7
         Peak curr.:
                        ▶Of f
Zeile 8
                         ON
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name (max. 15 characters) of function as information.

Lines 3...5: Options for the various discharge criteria and their settings as a numerical

values.



Lines 7 and 8: Option for turning the discharge peak current on and off. The level and duration of the current are specified in the battery's discharge parameters.

4.2.1.1.3 ENL02 function menu

```
Zeile 1
Zeile 2
Zeile 2
Zeile 3
Di sch. time: 8888min
Loss of cap.: 888%
Zeile 5
Zeile 6
Zeile 7
Zeile 8

PROGRAM FUNCTION
Name: Di scharge ENL 02
8888min
Loss of cap.: 8888%
Battery data
Di scharge current
C- value: 8.88C
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name (max. 15 characters) of function as information.

Lines 3...5: Options for the various end-of-discharge criteria and their settings as a

numerical values.

Line 7: Setting value for the discharge current as C-value.

4.2.1.1.3. RKE01 function menu

```
Line 1 PROGRAM FU NCTION
Line 2 Name: Rc.disch. RKE01
Line 3
Line 4 No settings
Line 5
Line 6
Line 7
Line 8
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 4: Information that no settings exist.



With this function, the following function data set is recorded:

Measured value 1: Capacity removed with timestamp at the end of reconditioning discharge in mAh.

4.2.1.1.3. SPE01 function menu

Line 1	PROGRAM F	JNCTI (NC
Line 2	Name: CP.	disch.	SPE01
	Disch.cur.		
Line 4	Disch.cur.	2: 8	88.88A
	Disch. ti	me: 8	8888s
Line 6	Unit:	▶n	ns
Line 7		S	;
Line 8		n	ni n

The ← key ta	kes you back to the program step menu (see 4.2.1.1.2).
Line 1:	Name of menu.
Line 2:	Name (max. 15 characters) of function as information.
Line 3:	Setting the discharge current at the beginning of the discharge time.
Line 4:	Setting the discharge current at the end of the discharge time.
Line 5:	Setting the discharge time.
Lines 68:	Options for the discharge time unit.

With this function, the following function data set is recorded:

Measured value 1: Capacity removed with timestamp at the end of discharge time in mAh.

4.2.1.1.3. Condition functions

4.2.1.1.3. BBL01 function menu

```
Line 1
Line 2
Line 2
Line 3
Line 4
Line 5
Line 6
Line 6
Line 7
Line 8

PROGRAM FUNCTION
Name: Con. emp. BBL01
Condition:
Battery discharge?
If passed step: 88
Line 7
Line 8
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Lines 3 and 4: Query condition.

Line 6: Setting the program step (1...48) with which the program sequence should

be continued if the condition is fulfilled, as a numerical value.

4.2.1.1.3. BBV01 function menu

```
Line 1 PROGRAM FUNCTION
Line 2 Name: Con. full BBV01
Line 3 Condition:
Line 4 Battery charge?
Line 5
Line 6 If passed step: 88
Line 7
Line 8
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Lines 3 and 4: Query condition.



Line 6: Setting the program step (1...48) with which the program sequence should

be continued if the condition is fulfilled, as a numerical value.

4.2.1.1.3. BKA01 function menu

Condition function with which the program sequence is continued at the program step if the following query condition is fulfilled. If the query condition is not fulfilled, the program sequence is continued with the program step that follows the condition function.

Battery capacity < Comparison capacity in %

Battery capacity ≤ Comparison capacity in %

Battery capacity = Comparison capacity in %

Battery capacity ≥ Comparison capacity in %

Battery capacity > Comparison capacity in %

```
PROGRAM FUNCTION
Line 1
       Name: Con. cap. BKA01
Line 2
Line 3
       Matching value: ▷888%
Line 4
       Condition:
Line 5
               < = ≥ Matching
        Bat.
Line 6
        cap. ▶≤
                    > value
Line 7
Line 8
       If passed step:
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 3: Setting the capacity's matching value as a numerical value.

Lines 5 and Options for the condition.

6:

Line 8: Setting the program step (1...48) with which the program sequence should be

continued if the condition is fulfilled, as a numerical value.

4.2.1.1.3. BKA02 function menu

Battery capacity < Target capacity (discharge parameters)



Battery capacity ≤ Target capacity (discharge parameters)

Battery capacity = Target capacity (discharge parameters)

Battery capacity ≥ Target capacity (discharge parameters)

Battery capacity > Target capacity (discharge parameters)

```
PROGRAM FUNCTION
Line 1
Line 2
        Name: Con.t.c.
                           BKA02
Line 3
                           888%
        Target cap.:
Line 4
        Condition:
Line 5
         Bat. < = \ge Target
Line 6
         cap. ▶≤
                     > cap.
Line 7
Line 8
        f passed step:
```

The ← key ta	kes you back to the program step menu (see 4.2.1.1.2).
Line 1:	Name of menu.
Line 2:	Name of the function as information.
Line 3:	Display of the target capacity set in the discharge parameters of the selected battery, as information.
Lines 5 and 6:	Options for the condition.
Line 8:	Setting the program step (148) with which the program sequence should be continued if the condition is fulfilled, as a numerical value.

4.2.1.1.3. BNL01 function menu

Condition function for querying the recharge current to be set as the charge parameter for lithium and lead batteries. With the 3- and 4-wire connection types and nickel batteries, the program sequence is cancelled with an error message.

Battery voltage < Recharge current (charge parameters)

Battery voltage ≤ Recharge current (charge parameters)

Battery voltage = Recharge current (charge parameters)

Battery voltage ≥ Recharge current (charge parameters)

Battery voltage > Recharge current (charge parameters)

```
Line 1
        PROGRAM FUNCTION
Line 2
        Name: Con.r.v.. BNL01
Line 3
        Rech. vol./C.:
                           8.88V
Line 4
        Condition:
Line 5
               < = ≥ Recharge
Line 6
         vol. ▶≤
                     > vol.
Line 7
                               88
           passed step:
        l f
Line 8
                               88
           fail step:
```

The ← key ta	skes you back to the program step menu (see 4.2.1.1.2).
Line 1:	Name of menu.
Line 2:	Name of the function as information.
Line 3:	Display of the recharge current per cell that is set in the selected battery's charging parameters, as information.
Lines 5 and 6:	Options for the condition.
Line 7:	Setting the program step (148) with which the program sequence should be continued if the condition is fulfilled (as a numerical value).
Line 8:	Setting the program step (148) with which the program sequence should be continued if the condition is not fulfilled (as a numerical value).

4.2.1.1.3. BRI01 function menu

If the query condition is not fulfilled, or the Ri nominal internal resistance in the specific values is set to "do not use", the program sequence is continued with the program step that follows the condition function.

measured internal resistance < nominal internal resistance (specific values) measured internal resistance ≤ nominal internal resistance (specific values) measured internal resistance = nominal internal resistance (specific values) measured internal resistance ≥ nominal internal resistance (specific values)



```
Zeile 6 Ri ►≤ > Ri
Zeile 7
Zeile 8 If passed step: 88
```

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 3: Display of Ri nominal internal resistance set in the selected battery's

specific values, as information.

Lines 5 and 6: Options for the condition.

Line 8: Setting the program step (1...48) with which the program sequence should

be continued if the condition is fulfilled (as a numerical value).

With this function, the following function data set is recorded:

Measured value 1: measured internal resistance in $m\Omega$.

4.2.1.1.3. BSP01 function menu

```
PROGRAM FUNCTION
Line 1
Line 2
       Name: Con. Vol.
                           BSP01
Line 3
       Rech. vol.:
                        ⊳88.88V
       Condition:
Line 4
Line 5
        Bat.
                < = ≥ Matching
Line 6
          vol.
                          vol.
                ▶≤
                      >
Line 7
Line 8
        If passed step:
```

The \leftarrow key takes you back to the program step menu (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 3: Setting the battery's comparison voltage (0...48 V) as a numerical value.



Lines 5 and 6: Options for the condition.

Line 8: Setting the program step (1...48) with which the program sequence should be

continued if the condition is fulfilled, as a numerical value.

4.2.1.1.3. MEL01 function menu

Line 1	PROGRAM FUNCTION		
Line 2	Name: Message MEL(1 (
	Prgmessage no.:	\triangleright 8	8
Line 4	Name: CAPACITY OK		
Line 5	Message procedure:		
Line 6	▶Time of issu: 8	88	s
Line 7	waiting of key		
Line 8	Next Step:	8 8	3

The \leftarrow key takes you back to the program step menu (see 4.2.1.1.2).		
Line 1:	Name of menu.	
Line 2:	Name of the function as information.	
Line 3:	Setting the program message number (150) as a numerical value.	
Line 4:	Name of program message as information.	
Lines 6 and 7:	Options for the message procedure; either the program message is	
	displayed for the set time (1999 sec.) or until the key is pressed.	
Line 8:	Setting the program step (150) with which the program sequence should be continued after the program message has been displayed.	

4.2.1.1.3. Control functions

4.2.1.1.3. PAU01 function menu

Function for inserting a pause into the program sequence. During the pause, the battery's temperature is not monitored.

Line 1	PROGRAM FU N	NCTI ON
Line 2	Name: Pause	P A U 0 1
Line 3	Break time:	⊳8888 min
Line 4		
Line 5	Unit:	S



Line 6	mi n
Line 7	
Line 8	

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 3: Setting the pause as a numerical value.

Lines 5 and 6: Setting the unit for the pause.

4.2.1.1.3. WID01 function menu

Function for repeating the program steps in which the program sequence jumps back to the step from which the count corresponding to the parameter choice for the program sequence is repeated. If the count 9999 is chosen for the parameter, the repetition occurs with unending frequency.

With this function, the following function data sets are recorded:

- **Measured value 1:** Number of the repetition with timestamp.

Line 1 PROGRAM FUNCTION
Line 2 Name: Repetit. WI D01
Line 3 Count: >8888
Line 4 From Step: 88
Line 5
Line 6
Line 7
Line 8

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 3: Setting the repetition count as a numerical value.

Line 4: Setting the program step (1...48) from which the program sequence should be

repeated (as a numerical value).

4.2.1.1.3. END01 function menu

Every program ends with this function. The ATGB returns from the program run to the idle state. This function must always be entered as the last program step.

Line 1	PROGRAMM- FUNCTI ON
Line 2	Name: End END01
Line 3	
Line 4	No settings
Line 5	G
Line 6	
Line 7	
Line 8	

The \leftarrow key takes you back to the **program step menu** (see 4.2.1.1.2).

Line 1: Name of menu.

Line 2: Name of the function as information.

Line 4: Information that no settings exist.

4.2.2. Program creation selection menu

Menu 1. Page

Menu 2. 5. Page

	005475 00000444		
-	CREATE PROGRAM	Zeile 1	CREATE PROGRAM
Line 2			Back
Line 3	→ 1 CHARGE	Zeile 3	6 RECONDITIONING
		Zelle 3	6 RECONDITIONING
Line 4	2 DI SCHARGE	Zeile 4	7
Line 5	3 CAPACI TYTEST	Zeile 5	8
Line 6	4 DC RESISTANCE		0
		Zeile 6	9
Line 7	5 CYCLE 50	Zeile 7	10
Line 8	Next 2	Zeile 8	Next
		20110 0	NO A L

The \leftarrow key takes you back to the program menu (see 4.2).



Line 1: Name of menu.

Line 3...7: Option items for the free program positions (1...25), which (in numerically sorted series) appear left of the name. The OK or → key selects a program position, and changes one in the program creation menu (see 4.2.2.1.), in which the name of the new program is entered.

Line 8: To the next submenu if more than five programs have been registered.

4.2.2.1. Program creation menu

When creating a program, a program name must always be entered first in one of the ATGB's two languages (German/English). The program name is the only creation characteristic used. Then each program step is entered. The program step parameters are monitored by their input limits.

Line 1 Line 2	CREATE PROGR No.: 88	RAMNAME
Line 3	Name: ▷ ABCD	EFG
Line 4		
Line 5	1234567890()	Es c a pe
Line 6	ABCDEFGHIJKL	Enter
Line 7	MNOPQRSTUVWX	. Bk dd I
Line 8	Y Z. , : ; +-/	Delete

The \leftarrow key takes you back to the program menu (see 4.2). If the name created is not			
confirmed wit	confirmed with "Enter", the program goes directly to the program structure menu (see 4.2.1.1.)		
in order to se	in order to set the battery parameters.		
Line 1:	Name of menu.		
Line 2:	Serial number of program.		
Line 3:	Name of program (max. 15 characters); at least one character must be entered.		
	The program itself is written in the Program selection menu (see 4.2.1.).		
Lines 58:	Selection keys for name entry (capital letters only).		

4.2.3. Program deletion menu

Line 1 Line 2	DELETE PROGRAM	
Line 3	→ 1 CHARGE	
Line 4	2 DI SCHARGE	
Line 5	3 CAPACI TYTEST	
Line 6	4 DC RESISTANCE	
Line 7	5 CYCLE 50	
Line 8	Next	2

Line	1	DELETE PROGRAM	
Line	2	Back	1
Line	3	6 RECONDITIONING	
Line	4	7	
Line	5	8	
Line	6	9	
Line	7	1 0	
Line	8	Next	3

The \leftarrow key takes you back to the program menu (see 4.2).

Line 1: Name of menu.

Line 2: To previous page.

Line 3...7: Options for deleting the available programs. After selection of a program with the \overline{OK} key, the \rightarrow key must be changed to the right and the \overline{OK} key pressed again. The deletion can be cancelled with the \leftarrow key. The serial numbering of the data set will not be changed.

Line 8: To the next page.

4.2.4. Program message menu

	DDO MESSASE	
Line 1	PRG. MESSAGE	
Line 2		
Line 3	□ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑	
Line 4	2 CAPACITY NOT OK	
Line 5	3 RI OK	
Line 6	4 RI NOT OK	
Line 7	5 VOITAGE OK	
Line 8	Next	2

```
Line 1 PRG. MESSAGE PR
Line 2 Back... 1
Line 3 6 VOITAGE NOT OK
Tine 4 7
Line 5 8
Line 6 9
Line 7 10
Line 8 Next... 3
```



The \leftarrow key takes you back to the program menu (see 3.2).

Line 1: Name of menu.

Line 2: To previous page.

Line 3...7: Options for various program messages that can be edited. The ▶ key

takes you into the program message structure menu (see 4.2.4.2.), where the program message can be altered. When there are free positions (1...50) for the program messages, the ▶ key takes you to the program message name creation menu (see 4.2.4.1.), where the name of the new program message is entered. The program messages are inserted into the program sequence with program function MEL01.

Line 8: To the next submenu if more than five programs have been registered.

4.2.4.1. Program message name creation menu

Line 1	CREATE PRG.MES	SAG	
	No.: 6		
Line 3	Name:	NOT	OK
Line 4			
Line 5	1234567890()	Esc	аре
Line 6	ABCDEFGHIJŘĹ	Ent	
Line 7	MNOPQRSTUVWX	Bkd	dΙ
Line 8	Y7 + - / <1>	Del	ete

The \leftarrow key takes you back to the menu for creating and editing program messages (see 4.2.4). If the name created is not confirmed with "Enter", the program goes directly to the program message structure menu (see 4.4.2.2.) to specify the content of each line of the message. The program messages are inserted into the program sequence with program function MEL01.

Line 1: Name of menu.

Line 2: Serial number of the program message.

Line 3: Name of program message (max. 15 characters); at least one character must

be entered. The program message itself is written in the program message structure menu (see 4.4.2.2.). The name entered for the program message is automatically transferred to the other languages, so that when the ATGB's language settings are changed, a program message name can be displayed for

the other language also, if it has not been entered.

Lines 4...7: Selection keys for name entry (capital letters only).

4.2.4.2. Program message structure menu

Line 1	PRG. N	MESS.	STRUCT	JRE
Line 2	⊳Name:	: VOLT	AGE NOT	OK
Line 3	Line	1	Line	4
Line 4	Line	2	Line	5
Line 5	Line	3	Line	6
Line 6				
Line 7	Previ	iew		
Line 8				

The \leftarrow key takes you back to the menu for creating and editing program messages (see 4.2.4). The program messages are inserted into the program sequence with program function MEL01.

Line 1 Name of menu.

Line 2: Menu item Change message name (see 4.2.4.2.1.)

Lines 3...5: Menu items Program message structure lines 1...6 (see 4.2.4.2.2.)

Line 7 Menu item Preview of program message (see 4.2.4.2.3.).

4.2.4.2.1. Program message name menu

```
Line 1
       PRG. MESSAGE NAME
Line 2
       Name: > VOLTAGE NOT
Line 3
Line 4
Line 5
       1234567890()
                          Escape
Line 6
       ABCDEFGHIJKL
                          Enter
Line 7
       MNOPQRSTUVWX
                          Bkddl
Line 8
       YZ.,:;+-/ _ < ▷
                          Delete
```

The \leftarrow key takes you back to the program message structure menu (see 3.2.4.2). The



program messages are inserted into the program sequence with program function MEL01.

Line 1: Name of menu.

Line 2: Name of program message (max. 15 characters), which can be

changed.

Lines 4...7: Selection keys for name entry (capital letters only).

4.2.4.2.2. Program message structure line menu

Line 1	PRG. MESSAGE L	INE	Line 1	PRG. MESSAGE	LINE
Line 2	Line: 1		Line 2	Line:2	
Line 3	VOLTAGE IS		Line 3	> TOO LOW	
Line 4			Line 4		
Line 5	1234567890()	Escape	Line 5	1234567890()	Escape
	ABCDEFGHIJKL	Enter	Line 6	ABCDEFGHIJŘĹ	Enter
	MNOPQRSTUVWX	Bkddl		MNOPQRSTUVWX	Bkddl
Line 8	YZ.,:;+-/_<	Delete	Line 8	YZ.,:;+-/_<	Delete

```
The ◀ key takes you back to the program message structure menu (see 4.2.4.2). The program messages are inserted into the program sequence with program function MEL01.

Line 1: Name of menu.

Line 2: Number of the program message line (1...6).

Line 3: Line content (max. 20 characters).

Lines 4...7: Selection keys for name entry (capital letters only).
```

4.2.4.2.3. Program message preview menu

```
Line 1
Line 2
Line 3
Line 4
Line 5
Line 6
Line 7
Line 8
```

All keys lead back to the program message structure menu (see 4.2.4.2.). The program messages are inserted into the program sequence with program function MEL01.	
Line 1:	Name of menu.
Line 2:	Number of program message.
Lines 38:	Program message lines 16 as a preview.

4.2.5. Program message deletion menu

```
Line 1 DELETE PRG. MESSAGE
                                          DELETE PRG. MESSAGE
                                   Line 1
Line 2
                                          Back...
                                   Line 2
Line 3 ⊳
         1 CAPACITY OK
                                   Line 3
                                             6 VOITAGE NOT OK
Line 4
         2 CAPACITY NOT OK
                                   Line 4
Line 5
         3 RI OK
                                   Line 5
                                             8
Line 6
         4 RI NOT OK
                                   Line 6
                                             9
Line 7
         5 VOITAGE OK
                                   Line 7
                                            10
Line 8 Next...
                                   Line 8
                                           Next.
```

The ⋖ key ta	kes you back to the program menu(see 4.2).
Line 1:	Name of menu.
Line 2:	To previous page.
Line 37:	Options for deleting the available program messages. After selection of a program message with the OK key, the ▶ key must be changed to the right and the OK key pressed again. The deletion can be cancelled with the ◀ key. The serial numbering of the program messages will not be changed.
Line 8:	To the next page.

4.3. Measured data menu

Line 1 Line 2 Line 3 Line 4	MEASURED DATA ⊳R⊌ฏation datas: Stpfage of ex measured datas:	►On e Ot t ►On
Line 5	Storage of	Of f

The \leftarrow key takes you back to the selection menu (see 4).

Line 1: Name of menu.

Line 2: Menu item View measured data (see 4.3.2.) for saved function data sets.

Line 3: Option for deleting the saved data sets. After deletion, the \rightarrow key must be

changed to the right and the OK key pressed again. The deletion can be

cancelled with the \leftarrow key.

Lines 5 and 6: Options for turning function data set storage on and off.

Lines 7 and 8: Options for turning the measured value data sets on and off.

4.3.1. Program sequence measured value menu

```
Line 1
       PRG. PROCESS MEASUR.
Line 2
       Count of charge: 8888
Line 3
      Count of disch.: 8888
Line 4
       Start-Cap.: -----mAh
Line 5
       Curr.-Cap.:
                     - - - - - mAh
Line 6
       Int.res. Ri:
                       0.088888
Line 7
       Prg.-Step:
Line 8
       ⊳Read measurem. data
```

The \leftarrow key takes you back to the **work menu** (see 3.) or the **measured data menu** (see 4.3.).

Line 1: Name of menu.

Line 2: Count of battery charges performed.

Line 3: Count of battery discharges performed.

Line 4: removed charge for the first battery discharge in program sequence.

Line 5: removed charge for the last performed battery discharge in program sequence.

Line 6: last specified Ri internal resistance.



Line 7: Number of program steps currently being performed.

Line 8: View measured data.

4.3.2. Measured data view menu

```
Line 1
       VIEW MEASURED DATA
Line 2
       Bat .: BATTERIE 1
Line 3
       Prg.: CYCLE 50
Line 4
       Time:
                 8888888.8s
Line 5
       Function:
                        LAD01
Line 6
       M. value 8: 888888
Line 7
                       Datano .:
Line 8
       ⊳Next...
```

The \leftarrow key takes you back to the measured data menu (see 4.3).		
Line 1:	Name of menu.	
Line 2:	Name of battery whose function data sets have been recorded.	
Line 3:	Name of program with which the function data sets have been recorded.	
Lines 46:	Value of the function data set that has been stored.	
Line 7:	To previous data set.	
Line 8:	To next data set.	
The USB port is for direct communication with the battery testing device, in order to perform		

settings and read measured values. The USB port is used as a virtual RS232 interface.

4.4. Device settings menu

Line 1	DEVICE SETTINGS
Line 2	⊳Display settings
Line 3	Factory settings
Line 4	Calibration
Line 5	Release
Line 6	
Line 7	
Line 8	



The \leftarrow key takes you back to the selection menu (see 4).

Line 1: Name of menu.

Line 2: Menu item Display settings (see 4.4.1.).

Line 3: Menu item Factory settings (see 4.4.3.).

Line 4: Menu item Calibration (see 4.4.5.).

Line 5: Menu item Release (see 4.4.6.).

4.4.1. Display settings menu

Line 1	DISPLAY SETTING
Line 2	⊳Language a. bright n.
Line 3	Auto. Transfer: Off
Line 4	▶On
Line 5	Locking: Of f
Line 6	▶On
Line 7	
Line 8	

The \leftarrow key takes you back to the Device settings menu (see 4.4).

Line 1: Name of menu.

Line 2: Menu item Language settings for display (see 4.4.2).

Lines 3 and 4: Options for turning automatic adoption of numerical value settings on and

Lines 5 and 6: Options for turning on and off the settings locking ATGB against unwanted

modifications. To be able to make settings, the lock must be removed with a

key combination. The same key combination reactivates the lock.

4.4.2. Language settings menu



Line 3 English
Line 4
Line 5
Line 6
Line 7
Line 8 Brightness: 888%

The \leftarrow key takes you back to the display settings menu (see 4.4.1).

Line 1: Name of menu.

Lines 2...7: Options for display language.

Line 8: Setting the display brightness.

4.4.3. Factory settings menu

Line 1	FACTORY SETTING
Line 2	\triangleright
Line 3	Rebuild factory
Line 4	setting
Line 5	
Line 6	
Line 7	
line 8	

The ← key takes	s you back to the device settings menu (see 4.4).
Line 1:	Name of menu.
Lines 2 and 3:	Option for rebuilding the factory settings with which the ATGB was delivered by the BMZ company. Then the ATGB performs a reset.

4.4.5. Calibration menu

Line 1	CALIBRATION MENU
Line 2	⊳Battery temperature
Line 3	
Line 4	
Line 5	



```
Line 6
Line 7
Line 8
```

The \leftarrow key takes you back to the device settings menu (see 4.4).

Line 1: Name of menu.

Line 2: Menu item Battery temperature (see 4.4.5.1.) for calibrating the battery's temperature measurement.

4.4.5.1. Battery temperature calibration menu

```
Line 1
Line 2
Line 2
Line 3
Line 4
Line 5
Line 6
Line 7
Line 8

BATTERY TEMPERATURE
Act ual temperature
of battery set:

Act temp.: ▷-888.8
(0-100°C)
```

The \leftarrow key takes you back to the Calibration menu (see 4.4.5).

Line 1: Name of menu.

Line 2: Setting the actual battery temperature that the ATGB accepts for aligning its temperature measurement.

4.4.6. Release menu

```
Line 1
        RELEASE MENU
Line 2
        Release level
Line 3
         Put
              in No.:
                           ▶ 8888
         Cha nge No.:
Line 4
                             8888
Line 5
        Release level 2:
Line 6
         Put
             in No.:
                             8888
Line 7
         Cha nge No.:
                             8888
Line 8
```



The \leftarrow key takes you back to the device settings menu (see 4.4).

- Line 1: Name of menu.
- Line 2: Display of Release level 1 status (: locked,: : active).
- Line 3: Entering the release number as a numerical value for Release level 1, with which the release level is activated. After the release level is turned on, it is always locked, i.e., the release number is set to "0000".
- Line 4: Setting a new release number as a numerical value for Release level 1. To set the release number, the release level must first be activated with the existing release number. The release number is set to "0000" at the factor, so that initially access is also activated when the ATGB is switched on.
- Line 5: Display of Release level 2 status (a : locked,: a active)
- Line 6: Entering the release number as a numerical value for Release level 2, with which the release level is activated. After the release level is turned on, it is always locked, i.e., the release number is set to "0000".
- Line 7: Setting a new release number as a numerical value for Release level 2. To set the release number, the release level must first be activated with the existing release number. The release number is set to "0000" at the factor, so that initially access is also activated when the ATGB is switched on.

4.5. Information menu

Line 1	INFORMATION
Line 2	Serial no.: 000000006
Line 3	Manuf. no.: 3909002
Line 4	BMZ
Line 5	D-63791 Karlstein
Line 6	06188/9956-0
Line 7	kontakt@bmz-gmbh.de
Line 8	www.bmz-gmbh.de

The \leftarrow key takes you back to the selection menu (see 4).	
Line 1:	Name of menu.



Line 2:	Serial number of ATGB
Line 3:	Manufacturer number (WWJJNNN) of ATGB
Lines 48:	Contact data for BMZ company.

5 Sample program (quick-start guide)

The example shows the 5S1P lithium-ion battery pack with the following parameters from the data sheet:

US 18650VTC

Nominal voltage:18 V,

Capacity:1.3 Ah,

Internal impedance = $18 \text{ m}\Omega$,

Ambient temperature = 23 °C.

This battery should be fully charged and after a pause discharged again. After that, the battery must be charged to 30 percent of its capacity. This process should be repeated 10 times.

Note: The charging or discharging parameters in the **BATTERY MENU** and the times for charging and discharging in the **PROGRAM MENU** and the pauses can automatically be imported from the battery testing device. It is also possible to enter these parameters manually from the data sheet or from experience. The 2-wire connection must be used. The overall internal resistance to be entered in the ATGB is calculated from the R_i of a cell connected in series or in parallel (aSbP), by which S stands for series or P for parallel and a, b is \mathbb{CN}^+ .

5.1. Procedure

- ✓ Turn on the ATGB 1200 battery testing device
- ✓ Enter the parameters and functions

With the key, the cursor ⊳is placed on the menu and then confirmed with or ▶. This brings you to the **SELECTION MENU**.

If the setting has not been imported within 20 sec. after the last change with the key, the setting will be rejected and the old status used again. This instruction applies to all settings; otherwise



automatic adoption is available in the display settings menu. Thus, the following will be displayed:

```
SELECTION MENU
       Battery:
                                      Line 1
Line 1
Line 2
       Prg.:
                                      Line 2 Battery
Line 3
                              Start
                                      Line 3
                                                Program
       volt.: 0.002 V
Line 4
                              Meas.
                                      Line 4
                                                Measured datas
Line 5
       Currt: 0.001 A
                            ⊳Menu
                                      Line 5
                                                Device settings
Line 6
       Temp.:
                 25.5℃
                                      Line 6
                                                Information
                       0mAh
                                      Line 7
Line 7
        Charge:
ine 8
                        0.0%
                                      l ine 8
```

First the battery must be selected by confirming with the or leave.

Then comes the **BATTERY MENU**, which consists of three sub-functions:

- Select/Edit ⇒With this, the available battery names can be viewed.
 Their respective battery parameters can also be monitored and changed.
- Create ⇒Before selecting or editing, the battery name must first be created. Then more new battery names can be created.
- Delete ⇒ Deletes available battery names in the DELETE BATTERY menu.

After creation is confirmed, the CREATE BATTERY MENU comes up.

Here the first battery name can be created (see field 1) or the old battery name can be viewed with its corresponding numbering, and more new battery names can be created (see field 4). In lines 5...7 there are selection keys for entering the name (capital letters only, see fields 2 and 3).

The following illustrations depict the descriptions above:

Line 1CREATE BATTERY	CREATE BATTERY NAME	CREATE BATTERY NAME	Line 1 CREATE BATTERY
Line 2	No.: 1	No.: 1	Line 2
Line 3 ▷1 Line 4 2	Name: >	Name:	Line 3 >1 US 18650VTC Line 4 2 ANR 26650
Line 5 3	1234567890() Escape	1234567890() Escape	Line 5 3 A 123
Line 6 4	A B C D E F G H I J K L Enter	A B C D E F G H I J K L Enter	Line 6 4 BATT 4
Line 7 5	MNOPQRSTUVWX Bkddl	MNOPQRSTUVWX Bkddl	Line 7 5 BATT 5
Line 8 next	YZ.,:; +-/_<> Delete	YZ.,:; +-/_<> Delete	Line 8 next

After the battery name has been adopted with the key, the **BATTERY SETTINGS** window opens automatically. This menu consists of the battery's name, type, chemistry, specific values, connection, and the charge and discharge parameters.

Here the battery type can be entered. The following sequence must be adhered to: First enter the chemistry, second the specific values, and third the other parameters. This entry is done line by line with the cursor \triangleright , and with \bigcirc or \bigcirc the respective data are confirmed (see field 1 in the illustration below).

BATTERY SPECIFIC VALUES: On Line 2 (see "Cells in series" in field 2 of the following chart),



confirmation must be made with . Then comes entry of the cell count in series (with the key or A), by which the value is adopted again with . The same principle applies to the rest of the data (confirmation and adoption using the key).

Here the series has 5 batteries. With this the ATGB automatically gives the maximum and minimum nominal voltage (in this example the nominal voltage is 18.50 V).

The capacity (here 1300 mAh) from the data sheet is entered with the key or and confirmed with (see field 2 of the illustration below).

The internal resistance to be carried is $5 \cdot 18 \text{ m}\Omega = 90 \text{ m}\Omega$ and is not obligatory.

In the **BATTERY CONNECTION** menu, 2-wire must then be chosen. The charge supply is only to be set with 3- or 4-wires.

```
Line 1 BATTERY SPECIFIC VALUES
Line 1 BATT SETTINGS
                                                                       Line 1 BATTERY CONNECTION
                                 Line 2 Cells in series: 5
                                                                       Line 2 Charging
Line 2 Name: US 18650VTC
                                                                                            ▶ 2-wire
                                                                                               3-wire-P
                                 Line 3 Nom. volt.: max. 18.50 V
                                                                       Line 3 connection:
Line 3 Type: 5S1P
                                                  min. 18.50 V
                                                                       Line 4
                                                                                               3-wire-N
                                 Line 4
Line 4 Chemistry: Li Ion
                                 Line 5
                                         Capacity:
                                                        1300mAh
                                                                       Line 5
                                                                                               4-wire
Line 5 specific values
                                 Line 6
                                         Intern. resist. Ri: ▶90mΩ
                                                                       Line 6 Charge supply
Line 6 Connection
                                                                       Line 7 Nom. volt.:
                                                                                              0.0 V
Line 7 Charge parameters
                                 Line 7
                                         General
                                                                       Line 8 max. current:
                                                                                               0.0 A
ine 8 Discharge parameters
                                  Line 8
                                         Meas. inter.:
                                                           0.0s
```

In this example, the charge and discharge parameters, and the pause, are adopted automatically in the ATGB (see fields 2 and 3).

```
Line 1 CHARGE PARAMETERS
                                  Line 1 DISCHARGE PARAMETERS
                                                                     Line 1 PEAK DISCHARGE CURRENT
Line 2 max. Charge volt.: ≥4.20 V
                                  Line 2 Discharge current: ▷0.91 A
                                                                     Line 2 Peak current:
                                                                                               ○ 0.00 A
Line 3 Recharge volt.:
                         4.00 V
                                  Line 3 End volt./cell:
                                                             3.00 V
                                                                     Line 3
                                                                             Duration:
                                                                                                     3ms
                                                              80%
Line 4 Volt. data/cell
                                  Line 4 Target capacity:
                                                                     Line 4
Line 5 Charging current: 0.91A
                                                           5- 45℃
                                  Line 5 Temp. band:
                                                                     Line 5
                                                                             Ri condition
Line 6 End of charge:
                         0.13A
                                  Line 6 Meas. inter.:
                                                             0.0s
                                                                             Test current 1:
                                                                     Line 6
                                                                                                   0.13 A
Line 7 Temp. band:
                       5- 45℃
                                  Line 7 Peak current/Ri cond.
                                                                      Line 7
                                                                             Test current 2:
                                                                                                   0.91 A
Line 8 Meas. inter.:
                       0.0s
                                  Line 8
```

After the battery settings comes the battery program with its respective functions. First the program must be selected by confirming with the or leave the program with the program with the program with the program with its respective functions. First the program must be selected by confirming with the program with its respective functions. First the program must be selected by confirming with the program with its respective functions. First the program must be selected by confirming with the program with its respective functions. First the program must be selected by confirming with the program with its respective functions.

- Select/Edit ⇒The available program names can be viewed.
- The respective program functions can be monitored and changed.
- Create ⇒ Before selecting or editing, the program name must always be created.



Then new programs can be created.

Delete ⇒ Deletes existing program names in the DELETE PROGRAM menu.

After creation is confirmed, the CREATE PROGRAM MENU comes up.

The first program name can be created, or old program names with their corresponding numbering can be viewed, and more new programs names can be created.

There are selection keys for name entry (capital letters only). The following illustrations clarify these descriptions.

```
Line 1
        SELECTION MENU
                                           CREATE PROGRAM
                                                                             CREATE PROGRAM
                                   Line 1
                                                                      Line 1
Line 2
                                   Line 2
                                                                     Line 2
        Battery
                                                                             No.:
                                                                                      1
                                   Line 3
                                           ⊳ 1
                                                                             Name: >
Line 3 Program
                                                                     Line 3
                                   Line 4
                                             2
Line 4
        Measured data
                                                                     Line 4
                                   Line 5
                                             3
                                                                             1234567890()
Line 5
        Device settings
                                                                     Line 5
                                                                                                     Escape
                                   Line 6
                                             4
Line 6
        Information
                                                                     Line 6
                                                                             A B CDEFGHIJKL
                                                                                                     Enter
                                   Line 7
                                             5
Line 7
                                                                     Line 7
                                                                             MNOPQRSTUVWX
                                                                                                     Bkddl
                                   Line 8
                                             next
                                                                     Line 8
Line 8
                                                                              YZ.,:;+-/_<>
                                                                                                     Delete
```

```
Line 1 CREATE PROGRAM
                                       Line 1
                                             CREATE PROGRAM
Line 2 No.:
                                       Line 2
Line 3 Name: CYCLE30
                                       Line 3
                                                1 CYCLE30
                                                2 CYCLE1
Line 4
                                       Line 4
                                       Line 5
                                                3 CYCLE2
Line 5 1234567890()
                            Escape.
                                       Line 6
                                                4 CYCLE3
Line 6 A B C D E F G H Ì J K L
                            Enter
                                       Line 7
                                             ⊳5
      MNOPQRSTUVWX Bkddl
Line 7
                                       Line 8
Line 8 YZ.,:;+-/_<>
                             Delete
                                                              2
```

After allocation of the program name, the other desired functions are called up in **PROGRAM STRUCTURE**, such as Charge (LAD01), Discharge (ENL01), Pause (PAU01) and Repetition (WID01). In this example, the parameters for the aforementioned functions (other than WID01) have been adopted automatically by the ATGB. On the other hand, in Line 7 of field 3, the charging capacity for LAD01 has been set manually at 30%.

The following table clarifies the precise configuration of the program sequence.

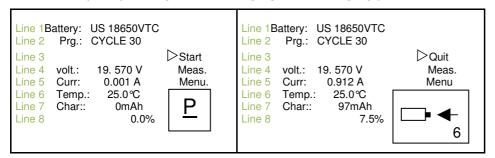
```
CREATE PROGRAM NAME
                                             PROGRAM STRUCTURE
                                                                            Line 1 PROGRAM STRUCTURE
                                       Line 1
Line 1
Line 2
                                       Line 2 Prg.: CYCLE 30
                                                                            Line 2 Prg.: CYCLE 30
       No.:
       Name: CYCLE 30
Line 3
                                       Line 3
                                              ⊳1
                                                                            Line 3
                                                                                      1 LAD01
I ine 4
                                       Line 4
                                                2
                                                                            Line 4
                                                                                     2 PAU01
                                       Line 5
                                                3
                                                                            Line 5
                                                                                     3 ENL01
Line 5
       1234567890()
                              Escape.
                                       Line 6
                                                4
                                                                             Line 6
                                                                                      4 PAU01
Line 6
       A B CDEFGHIJKL
                           Enter
                                       Line 7
                                                5
                                                                            Line 7
                                                                                     5 LAD01
Line 7
       MNOPQRSTUVWX
                              Bkddl
                                       Line 8
                                                next
                                                                            Line 8 > 6 WID01
Line 8
       YZ.,:;+-/_<>
                              Delete
```

Finally, the exact desired battery and program name must be selected and confirmed with the cursor (▶). If everything has been set correctly, and the battery pack has been connected to the ATGB, the



complete program can be started.

After start-up, depending on the charging or discharging process, the following display appears:



- of the selected battery name (Batt) and program name (Prg.)
- the current voltage (Volt.) in our example 19.570 V as charging begins
- the present current, which is constant here at 0.920 A
- the battery's current temperature and capacity
- Symbol for charge (←) or discharge (→), battery (), time in min.; in our example, the current charging time is 6 min.
- Meas.⇒ View measured data at end of program
- Menu⇒back to SELECTION MENU

After start-up, it is also possible to leave the program (using **Quit**).

While the program is running, no new battery or function can be created.

5.2. Comments

The LED for State changes from yellow to orange after the program starts.

When NiCd batteries are being charged, the voltage at the terminals rises to a maximum value and then begins to drop. The end of charging is recognized by the classic **minus delta V**" process ($\Delta V/\Delta t<0$). Another way to determine the end of charging is to watch the temperature or the charging time using a microcontroller.

The parameters must be set correctly or there is a danger of overloading the battery. This overload leads to corrosive gases, a rise in temperature and to a steep rise in internal pressure. As a result, the battery's life decreases or it can explode.

5.3. Peak current and internal resistance measurement

With the ATGB it is possible to determine a battery's internal resistance, and during discharge to set a peak current up to 50 A and the duration.

As an example, during discharge a peak current of 20 A should be tested with a duration of 10 ms. The internal resistance must also be determined.

For this purpose, in the DISCHARGE PARAMETERS window the item peak current/Ri – Best must be confirmed. Through PEAK DISCHARGE CURRENT the so-called peak current and peak duration must be entered. The following chart shows the structure:

Line 1 DISCHARGEPARAMETERS Line 2 Discharge current: 0.91A Line 3 End volt./cell: 3.00V Line 4 Target capacity: 80% Line 5 Temp. band: 5- 45 °C Line 6 Meas. inter.: 1.0s Line 7 ▶ Peak current/Ri cond. Line 8 a	Line 1 PEAK DISCHARGE CURRENT Line 2 Peak current:	Line 1 PROGRAM STEP Line 2 back Line 3 Cond. Cap. BKA01 Line 4 Cond. t c. BKA02 Line 5 Cond. r v. BNL01 Line 6 Cond. Ri-C. BRI01 Line 7 Pause PAU01 Line 8 next c
Line 1 PROGRAM FUNCTION Line 2 Name: Cond. Ri-C. BRI01 Line 3 Nom. in. res. Ri: 200mΩ Line 4 Condition: Line 5 act. < = ≥ nom. Line 6 Ri ►≤> Ri Line 7 Line 8 If passed step: 6 d	Line 1 PROGRAM STRUCTURE Line 2 ▷ Prg.: DISCHARGE PEAK/Ri Line 3 1 Discharge ENL01 Line 4 2 Cond. Ri-C. BRI01 Line 5 3 Charge LAD01 Line 6 4 Pause PAU01 Line 7 5 Repetit. WID01 Line 8 next 2 e	Line 1 PROGRAM STRUCTURE Line 2 > back 1 Line 3 6 End END01 Line 4 7 Line 5 8 Line 6 9 Line 7 10 Line 8 next 3 f

To field d:

Line 2: Name of function as information

Line 3: Display of Ri nominal internal resistance set in the specific values of the

selected battery (as information).

Lines 5 and 6: Options for the condition.

Line 8: Setting the program step (1...48) with which the program sequence should

be continued if the condition is fulfilled (as a numerical value).

After confirmation of Meas. using or , at the end of the program the measured value (internal resistance, time, capacity) is displayed. The individual functions used and the battery and program names are additionally displayed.

Depending on the program, these displays can consist of several pages (see Set no.:).

The measurement sampling time must be entered in increments of 0.1 sec. (0...9998). If the value is



zero, no battery measurement values are recorded. The following chart shows the structure of the display window:

```
Line 1Battery: US 18650VTC
                                           MEASURED DATA
                                                                      Line 1 MEASURED DATA
                                    Line 1
Line 2 Prg.: DISCHARGE PEAK/Ri
                                    Line 2
                                          Battery: US 18650VTC
                                                                              Battery: US 18650VTC
                                                                      Line 2
                                   Line 3 Prg.: DISCHARGE PEAK/Ri
                                                                              Prg.: DISCHARGE PEAK/Ri
Line 3
                                                                      Line 3
                         Start
                                   Line 4 Time:
                                                           2.0s
                                                                      Line 4
                                                                              Time:
                                                                                               2.0s
Line 4 volt.: 19. 315 V
                       ►Meas.
                                   Line 5 Function:
                                                           ENL01
                                                                      Line 5
                                                                              Function:
                                                                                               ENL01
Line 5 Curr.
              0.001 A
                         Menu.
                                   Line 6 Measured value 2: 15.739V
                                                                      Line 6
                                                                              Measured value 3: 19.962A
Line 6 Temp.:
               22.7℃
                                    Line 7
                                            back...
                                                             Set no.:
                                                                      Line 7
                                                                              back...
                                                                                                Set no.:
Line 7 Charge:
                   0mAh
                                                                      Line 8 ≥ next
                                    Line 8 >next
Line 8
                   0.0%
       MEASURED DATA
                                           MEASURED DATA
                                                                       Line 1 MEASURED DATA
Line 1
                                    Line 1
                                                                       Line 2 Battery: US 18650VTC
Line 2
       Battery: US 18650VTC
                                    Line 2
                                           Battery: US 18650VTC
       Prg.: DISCHARGE PEAK/Ri
                                           Prg.: DISCHARGE PEAK/Ri
                                                                             Prg.: DISCHARGE PEAK/Ri
Line 3
                                   Line 3
                                                                      Line 3
Line 4
                         59.4s
                                           Time:
                                                            65.3s
                                                                      Line 4
                                                                             Time:
                                                                                            124.7s
       Time:
                                   Line 4
Line 5 Function:
                         ENL01
                                   Line 5
                                                            BRI01
                                                                                               LAD01
                                                                      Line 5 Function:
Line 6
       Measured value 1:
                          15mAh
                                   Line 6
                                           Measured value 1: 223m\Omega
                                                                      Line 6 Measured value 1: 15mAh
                          Set no.:
                                   Line 7
                                           back...
                                                             Set no.:
                                                                      Line 7
                                                                             back...
                                                                                                Set No.:
Line 7
       back...
Line 8 ≥ next...
                                   Line 8 ⊳next...
                                                                      Line 8 ≥ next...
                                                                                                      5
```

6 Technical data

Input: 100 V - 240 V (50 Hz - 60 Hz)

Output 1 for the battery:

Voltage: 0 V - 48 V

Charging current: 0 A – 10 A (max. 200 W)

Discharge current: 0 A - 10 A (max. 200 W)

Peak current at discharge: to 50 A

Output 2 charging device in battery -> power supply unit simulated by ATGB:

Voltage: 1.5 V - 48 V

Current: 0 A - 10 A (max. 200 W)

Battery technologies:

NiCd / NiMh: 1.2 V - 36 V, 1 - 30 cells in series

Lead: 2 V - 36 V, 1 - 18 cells in series

Li-lon: 3.7 V - 37 V, 1 - 10 cells in series

LiFePh: 3,3 V - 39.6 V, 1 - 12 cells in series

Li-Titanate: 2.3 V - 34.5 V, 1 - 15 cells in series

The parallel count is not set and must be recorded through the battery capacity.

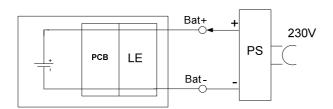
7 For definition of the battery's connection type

2-wire, battery without charging circuit

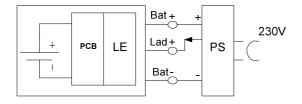
3-wire with recharge electronics in the positive feed line, mutual negative connection with the battery

3-wire with recharge electronics in the negative feed line, mutual positive connection with the battery

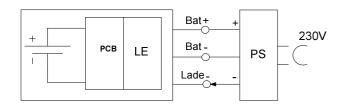
4-wire with separate battery connection and recharge electronics connection

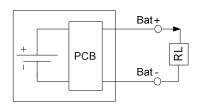


2-wire, charge

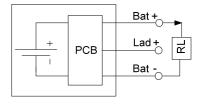


3-wire-P, charge

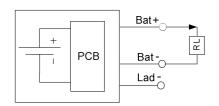


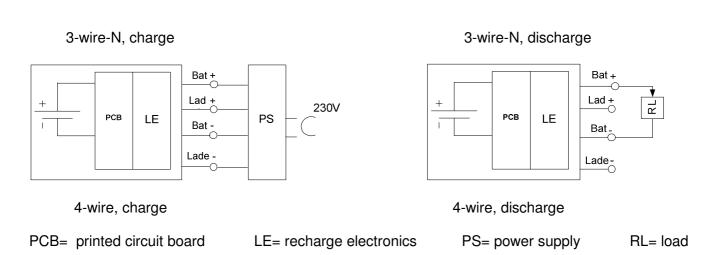


2-wire, discharge



3-wire-P, discharge



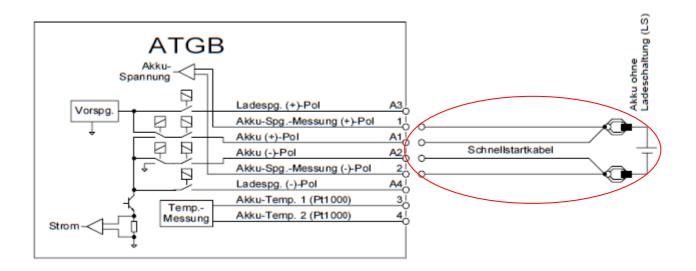


8 Accessories:

8.1 Quick-start cable

The quick-start cable comes standard with the ATGB; the item number in BMZ is: 13558.

8.1.1. ATGB connection diagram and quick-start cable



This connection diagram shows:

- The quick-start cable consists of two wires: Battery (+) and Battery (-); see 8.1.2 for the exact technical data.
- It contains no temperature sensor. When charging NiMh and NiCa battery technologies, first



deactivate the dTemp./dt charge parameter (BATTERY SETTINGS → charge parameters). Otherwise an error message will be issued.

8.1.2. Quick-start cable specification

Packing: For batteries with 2-wire connections, LIFYY control cable (highly

flexible)

Cross-section: Battery charge and discharge current: 1.5 mm²

Battery voltage measurement: 0.5 mm²

Socket: FM 9W4S-K120

Power contacts (20 A): FMP 006S103

Battery: 4 mm tower plug, rated current: 24 A

Rated voltage: 60 V_{DC}

Alligator clips: Clamp area to 9.5 mm

Rated current: 25 A; Rated voltage: 60 V_{DC}

Material: Cable: PVC

Length: 1000 mm

Weight: 190 g

Operating temperature: 0-50 ℃

Storage temperature: -10° to 70°C

Humidity: 30-90%, RH, non-condensing

8.1.3. Picture: Quick-start cable

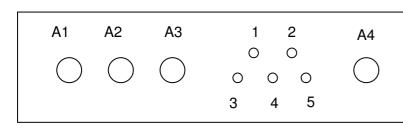




The quick-start cable

ATGB operating with quick-start cable

8.2. Battery plug





Battery plug: Schematic view and photo

A1:	Batt (+)-Pol
A2:	Batt (-)-Pol
A3:	Charge voltage (+)-Pol; not connected
A4:	Charge voltage (-)-Pol; not connected
Pin1:	Battery voltage measurement (+)-Pol
Pin2:	Battery voltage measurement (-)-Pol
Pin3:	Battery temperature 1(Pt1000); not connected
Pin4:	Battery temperature 2(Pt1000); not connected

Pin5: not connected

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